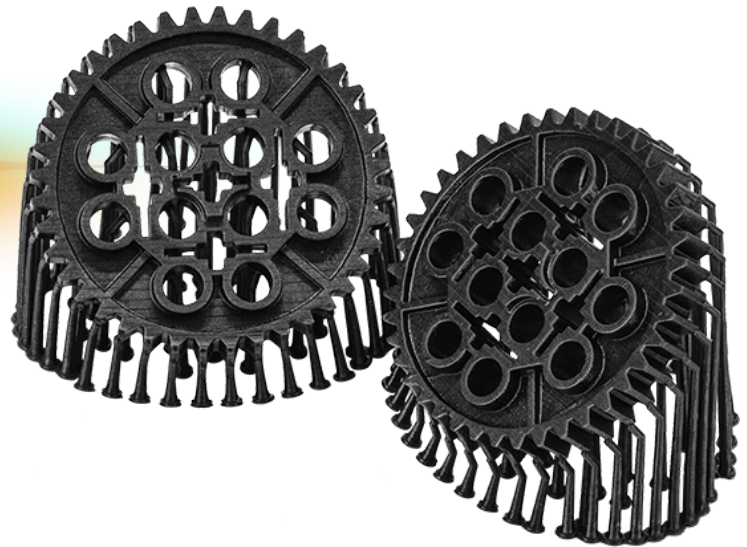




UV-LCD Firm



SPECS

FEATURES

Photocentric's UV-LCD range puts creation in your hands. Obtain prints in short times on UV-LCD backlit prints like the Wanhao D7 and Anycubic Photon where these resins have been optimised to give the shortest layer times.

Photocentric's range of Firm UV-LCD photopolymers are ideal for creating objects that are hard but, not brittle, with some flexibility. Thin objects will deflect and compress enough to bend and return to their original shape.

They exhibit moderate to high tensile shear properties and limited elongation. UV-LCD Firm provides excellent imaging in your back lit UV-LCD printer where we you also benefit from fast exposure times and hold the finest detail your machine can provide. The solid material is tough, durable and long lasting provided it is stored in dry conditions away from strong UV light.

PROCESSING INSTRUCTIONS

Follow the procedures laid out in your UV-LCD printer user manual. For cure times, please refer to our UV Support Page. Resin should be poured into the tray away from direct sunlight. Polymer can be reused but should be poured through a filter to remove solid lumps. Liquid polymer is soluble in water and soap. After cleaning objects, surface tack can be removed by leaving under water in UV light for 20 minutes. Total post cure should be at least 1 hour in UV light.

DATA

Viscosity (At 25°C Brookfield spindle 3)	560 cPs
Hardness (After post exposure)	65 Shore D
Tensile strength (ASTM D638 After Post Exposure)	26 MPa
Tensile strength (ASTM D638 Before Post Exposure)	10 MPa
Tensile Modulus (ASTM D638 After Post Exposure)	700 MPa
Elongation at break (ASTM D638 After Post Exposure)	10%
Storage	10<t>50°C
Density	1.18 g/cm ³

AVAILABLE COLOURS

Black and White

Available in 1kg bottles.