

# SAFETY DATA SHEET

according to Regulation (EC) No 1907/2006 (REACH)



Fiberthree F3 PA-CF Lite in 100g/ 200g/ 1kg/ 2kg/ 10kg

Version: 1.0 / EN  
Page 1 of 12

Print date: 08.07.2019  
Revision date: --

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## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier:

Trade name: Fiberthree® F3 PA-CF Lite

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### Relevant identified uses:

Use of the substance/mixture: Thermoplastic performance filament for FFF 3D-printers

### 1.3 Details of the supplier of the safety data sheet:

#### Supplier:

Fiberthree GmbH  
Nieder-Ramstädter Str. 22  
64283 Darmstadt

Telephone +49 6151 734 75900

Fax: +49 6151 734 75150

Email [kontakt@fiberthree.de](mailto:kontakt@fiberthree.de); [contact@fiberthree.com](mailto:contact@fiberthree.com)

### 1.4 EMERGENCY TELEPHONE NUMBER:

Giftinformationszentrum Rheinland-Pfalz/Hessen  
Telefon: 06131/1 92 40 und 23 24 66

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## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture:

**Classification (REGULATION (EC) No 1272/2008)**

Not a hazardous substance or mixture

### 2.2 Label elements

**Labelling according to Regulation (EC) No 1272/2008 [CLP/GHS]**

Not a hazardous substance or mixture

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# SAFETY DATA SHEET

according to Regulation (EC) No 1907/2006 (REACH)



Fiberthree F3 PA-CF Lite in 100g/ 200g/ 1kg/ 2kg/ 10kg

Version: 1.0 / EN  
Page 2 of 12

Print date: 08.07.2019  
Revision date: --

## 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

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## SECTION 3. Composition/information on ingredients

### 3.2 Mixtures

**Description of the mixture:** carbon-fiber reinforced polyamide

**Additional information:** This mixture does not contain hazardous ingredients

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## SECTION 4: First aid measures

### 4.1 Description of first aid measures

#### General information

Move out of dangerous area.  
Never give anything by mouth to an unconscious person.  
If unconscious, place in recovery position and seek medical advice.  
Give oxygen or artificial respiration if needed.

#### Following inhalation

Move to fresh air.  
If symptoms persist, call a physician.

#### Following skin contact

Do NOT use solvents or thinners.  
Wash off with soap and water.  
If symptoms persist, call a physician.  
Cool melted product on skin with plenty of water. Do not re-move solidified product.  
In case of burns apply cold water until pain subsides then seek medical advice.

#### Following eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.  
Keep eye wide open while rinsing.

#### Following ingestion

If symptoms persist, call a physician.

# SAFETY DATA SHEET

according to Regulation (EC) No 1907/2006 (REACH)



Fiberthree F3 PA-CF Lite in 100g/ 200g/ 1kg/ 2kg/ 10kg

Version: 1.0 / EN  
Page 3 of 12

Print date: 08.07.2019

Revision date: --

**Self-protection of the first aider:**

No information available

**4.2 Most important symptoms and effects, both acute and delayed**

No information available

**4.3 Indication of any immediate medical attention and special treatment needed**

No information available

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Unsuitable extinguishing media

High volume water jet media

### 5.2 Special hazards arising from the substance or mixture

During firefighting

Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Do not use a solid water stream as it may scatter and spread fire.

Build-up of dangerous/toxic fumes possible in cases of fire/high temperature.

Hazardous combustion products

Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

Nitrogen oxides (NO<sub>x</sub>)

Ammonia

Hydrogen cyanide (hydrocyanic acid)

Sulphur compounds

Metal oxides

### 5.3 Advice for fire-fighters

Exposure to decomposition products may be a hazard to health. In the event of fire, wear self-contained breathing apparatus.

### Additional information

# SAFETY DATA SHEET

according to Regulation (EC) No 1907/2006 (REACH)



Fiberthree F3 PA-CF Lite in 100g/ 200g/ 1kg/ 2kg/ 10kg

Version: 1.0 / EN  
Page 4 of 12

Print date: 08.07.2019  
Revision date: --

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.  
Use water spray to cool unopened containers.  
In the event of fire and/or explosion do not breathe fumes.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions:

Ensure adequate ventilation.  
Use personal protective equipment.  
Avoid dust formation.  
Avoid contact with skin, eyes and clothing.  
Avoid breathing dust.  
Avoid inhalation of vapour or mist.  
Contaminated surfaces will be extremely slippery.  
Treat recovered material as described in the section "Disposal considerations".

### 6.2 Environmental precautions

Should not be released into the environment.  
Do not allow contact with soil, surface or ground water.  
Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).

### 6.3 Methods and material for containment and cleaning up

Sweep up or vacuum up spillage and collect in suitable container for disposal.  
Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).  
Avoid dust formation.

### 6.4 Reference to other sections

For personal protection see section 8., For disposal considerations see section 13.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Provide for appropriate exhaust ventilation and dust collection at machinery.  
The material can accumulate static charge and can therefore cause electrical ignition.  
Minimize dust generation and accumulation.  
Dust must be collected and disposed of carefully.  
Wear personal protective equipment.

# SAFETY DATA SHEET

according to Regulation (EC) No 1907/2006 (REACH)



Fiberthree F3 PA-CF Lite in 100g/ 200g/ 1kg/ 2kg/ 10kg

Version: 1.0 / EN  
Page 5 of 12

Print date: 08.07.2019  
Revision date: --

Do not breathe vapours/dust.

- Fire preventions : Take measures to prevent the buildup of electrostatic charge. During processing, dust may form explosive mixture in air. Keep away from heat and sources of ignition. Normal measures for preventive fire protection.
- Advice on general occupational hygiene : Handle in accordance with good industrial hygiene and safety practice.  
Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.  
Regular cleaning of equipment, work area and clothing.  
Keep away from food and drink.  
General industrial hygiene practice.  
When using do not eat, drink or smoke.

## 7.2 Conditions for safe storage, including any incompatibilities

### Technical measures and storage conditions

- Requirements for storage areas and containers : Keep containers tightly closed in a dry, cool and well-ventilated place.
- Further information on storage conditions : Keep away from heat and sources of ignition. Keep away from direct sunlight. Avoid moisture.
- Advice on common storage : Keep away from food, drink and animal feedingstuffs.
- Storage class (TRGS 510) : 11, Combustible Solids

## 7.3 Specific end uses

### Specific end uses

For further information refer to the product technical data sheet.

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# SAFETY DATA SHEET

according to Regulation (EC) No 1907/2006 (REACH)



Fiberthree F3 PA-CF Lite in 100g/ 200g/ 1kg/ 2kg/ 10kg

Version: 1.0 / EN  
Page 6 of 12

Print date: 08.07.2019  
Revision date: --

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Contains no substances with occupational exposure limits.

#### **Derived No Effect Level DNEL/PNEC-values**

**Substance name** : Carbon Black

Substance name	End use	Exposer routes	Potential health effects	Value
Carbon black	Workers	Inhalation		2 mg/m <sup>3</sup>
Remarks	DNEL (long-term rep.)			

### 8.2 Exposure controls

#### **Appropriate engineering controls**

Provide sufficient air exchange and/or exhaust in work rooms.  
Handle product only in closed system or provide appropriate exhaust ventilation at machinery.  
Apply measures to prevent dust explosions.

#### **Personal protective equipment**

##### **Eye protection**

Safety glasses with side-shields

##### **Skin protection**

##### Hand protection

Suitable gloves type

##### Remark

The suitability for a specific workplace should be discussed with the producers of the protective gloves.

The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other.

As the product is a mixture of several substances, the durability of the glove materials cannot be calculated in advance and must be tested before use.

The exact break through time can be obtained from the protective glove producer and this must be observed.

The breakthrough time depends amongst other things on the material, the thickness and the type of glove and therefore must be measured for each case.

Request information on glove permeation properties from the glove supplier.

Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous sub-stance and specific to place of work.

# SAFETY DATA SHEET

according to Regulation (EC) No 1907/2006 (REACH)



Fiberthree F3 PA-CF Lite in 100g/ 200g/ 1kg/ 2kg/ 10kg

Version: 1.0 / EN  
Page 7 of 12

Print date: 08.07.2019  
Revision date: --

## Body protection

Safety shoes  
Wear suitable protective clothing.  
Follow the skin protection plan.

## Respiratory protection

Effective dust mask  
In the case of vapour formation use a respirator with an approved filter.

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## SECTION 9. Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

**Appearance** : filament  
**Colour** : black  
**Odour** : characteristic  
**Odour threshold** : not determined

<b>pH</b>	not determined
<b>Melting point/range</b>	224 °C
<b>Boiling point/boiling range</b>	not determined
<b>Flash point</b>	not determined
<b>Flammability (solid, gas)</b>	No data available
<b>Upper explosion limit</b>	No data available
<b>Lower explosion limit</b>	The product is not explosive at itself, but it may form explosive dust
<b>Vapour pressure</b>	not determined
<b>Density</b>	1,25 g /cm <sup>3</sup>
<b>Relative density</b>	No data available
<b>Solubility(ies)</b>	not determined
<b>Partition coefficient: n- octanol/water</b>	No data available
<b>Ignition temperature</b>	not determined
<b>Decomposition temperature</b>	> 300°C
<b>Viscosity dynamic, kinetic</b>	Not applicable

### 9.2 Other information:

Conductivity : Not determined

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No decomposition if stored and applied as directed.

### 10.2 Chemical stability

The product is chemically stable.

# SAFETY DATA SHEET

according to Regulation (EC) No 1907/2006 (REACH)



Fiberthree F3 PA-CF Lite in 100g/ 200g/ 1kg/ 2kg/ 10kg

Version: 1.0 / EN  
Page 8 of 12

Print date: 08.07.2019

Revision date: --

## 10.3 Possibility of hazardous reactions

Finely dispersed particles form explosive mixtures with air.  
Burning produces noxious and toxic fumes.

## 10.4 Conditions to avoid:

Keep away from heat and sources of ignition.  
Avoid dust formation.  
Avoid moisture.

## 10.5 Incompatible materials:

No data available

## 10.6 Hazardous decomposition products:

Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).  
Nitrogen oxides (NO<sub>x</sub>)  
Ammonia  
Hydrogen cyanide (hydrocyanic acid)  
Styrene  
Sulphur oxides  
Metal oxides

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## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

##### Product:

Acute oral toxicity	:	No data available
Acute inhalation toxicity	:	No data available
Acute dermal toxicity	:	No data available

#### Skin corrosion/irritation

##### Product:

No known irritant effect.  
May cause irritation of respiratory tract.

#### Serious eye damage/eye irritation

##### Product:

Dust contact with the eyes can lead to mechanical irritation.

#### Respiratory or skin sensitisation



# SAFETY DATA SHEET

according to Regulation (EC) No 1907/2006 (REACH)



Fiberthree F3 PA-CF Lite in 100g/ 200g/ 1kg/ 2kg/ 10kg

Version: 1.0 / EN  
Page 9 of 12

Print date: 08.07.2019

Revision date: --

**Product:**

No known sensitising effect.

**Germ cell mutagenicity**

**Product:**

Genotoxicity in vitro : No data available  
Genotoxicity in vivo : No data available

**Carcinogenicity**

**Product:**

This information is not available.

**Reproductive toxicity**

**Product:**

Effects on fertility : No data available

**STOT - single exposure**

**Product:**

No data available

**STOT - repeated exposure**

**Product:**

No data available

**Aspiration toxicity**

**Product:**

No data available

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## SECTION 12: Ecological information

### 12.1 Toxicity:

**Product:**

Toxicity to fish : No data available  
Toxicity to daphnia and  
other aquatic invertebrates : No data available  
  
Toxicity to algae : No data available  
Toxicity to microorganisms : No data available

### 12.2 Persistence and degradability

# SAFETY DATA SHEET

according to Regulation (EC) No 1907/2006 (REACH)



Fiberthree F3 PA-CF Lite in 100g/ 200g/ 1kg/ 2kg/ 10kg

Version: 1.0 / EN  
Page 10 of 12

Print date: 08.07.2019

Revision date: --

**Product:**

Biodegradability : No data available

## 12.3 Bioaccumulative potential

**Product:**

Bioaccumulation : No data available

Partition coefficient:

n-octanol/water : No data available

## 12.4 Mobility in soil

**Product:**

Mobility : No data available

## 12.5 Results of PBT and vPvB assessment

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bio accumulative and toxic (PBT), or very persistent and very bio accumulative (vPvB) at levels of 0.1% or higher..

## 12.6 Other adverse effects

**Product:**

Should not be released into the environment.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : Dispose of in accordance with the European Directives on waste and hazardous waste.  
In accordance with local and national regulations.  
According to the European Waste Catalogue, Waste Codes are not product specific, but application specific.

Contaminated packaging : Dispose of in accordance with local regulations.  
Dispose of as unused product.

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## SECTION 14: Transport information

### 14.1 UN number

Not regulated as a dangerous good

# SAFETY DATA SHEET

according to Regulation (EC) No 1907/2006 (REACH)



Fiberthree F3 PA-CF Lite in 100g/ 200g/ 1kg/ 2kg/ 10kg

Version: 1.0 / EN  
Page 11 of 12

Print date: 08.07.2019

Revision date: --

## 14.2 UN proper shipping name

Not regulated as a dangerous good

## 14.3 Transport hazard class(es)

Not regulated as a dangerous good

## 14.4 Packing group

Not regulated as a dangerous good

## 14.5 Environmental hazards

Not regulated as a dangerous good

## 14.6 Special precautions for user

Not applicable

## 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU regulations

No ingredients according to RoHS 2

No ingredients according to REACH Art. 33 (SVHC) according to candidate list of 12<sup>th</sup> January 2017 (ECHA)

### 15.2 Chemical Safety Assessment

For this substance a chemical safety assessment is not required.

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# SAFETY DATA SHEET

according to Regulation (EC) No 1907/2006 (REACH)



Fiberthree F3 PA-CF Lite in 100g/ 200g/ 1kg/ 2kg/ 10kg

Version: 1.0 / EN  
Page 12 of 12

Print date: 08.07.2019  
Revision date: --

## SECTION 16: Other information

### Abbreviations and acronyms

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

### Further information

*The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.*

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