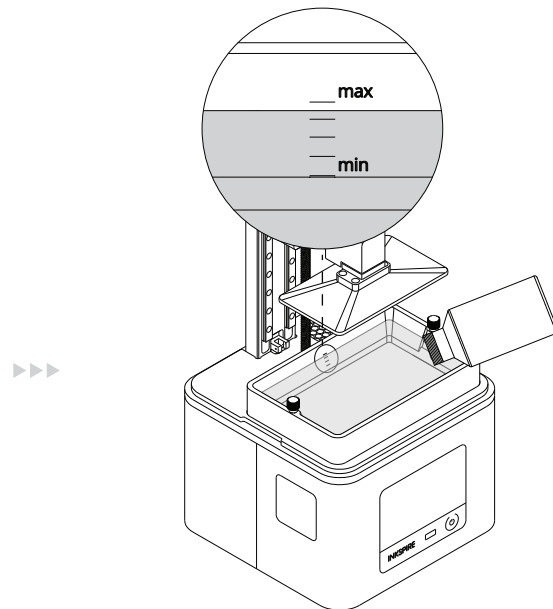
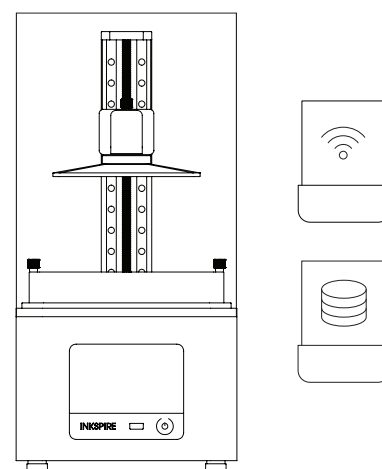


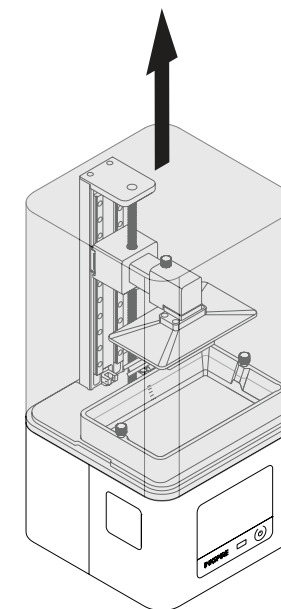
- 1** | Remove the UV cover. If you haven't calibrated the platform during the set-up of the printer, carry out this procedure now.



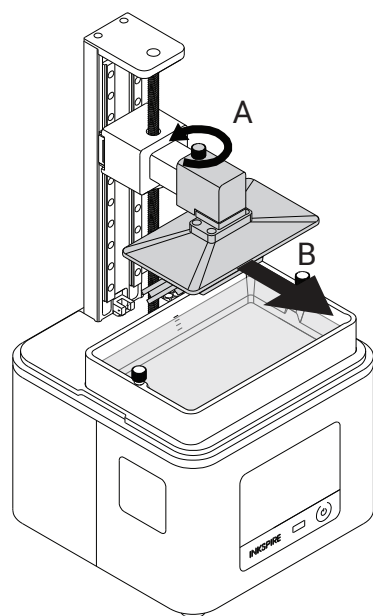
- 2** | Fill the tank with resin. The resin level must fit the MIN and MAX marks. Install the UV cover back on the printer.



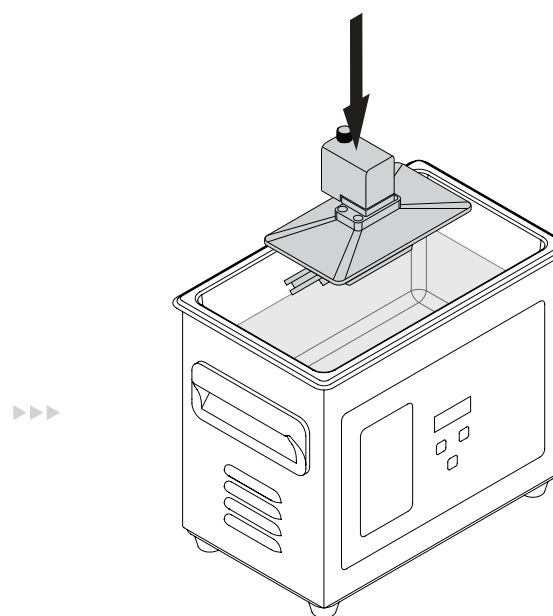
- 3** | Transfer the file from Z-SUITE to the printer (via Wi-Fi/Ethernet or using the USB drive) and start the printing process.



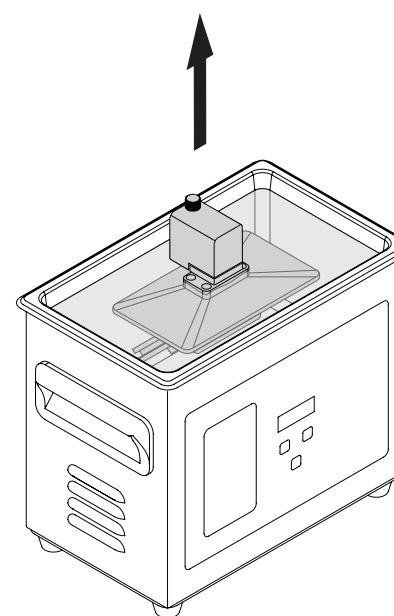
- 4** | Once the printing process is finished, wait until the resin fully drains off of the model. Remove the UV cover.  
\*Depending on the size and geometry of the model, you can use the platform rotating jig from the Starter Kit to save more liquid resin.



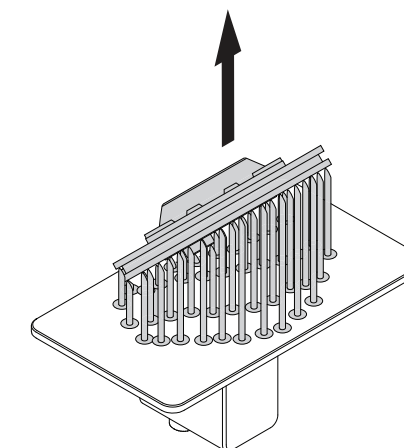
- 5** | Wipe the top and edges of the platform with a paper towel and unscrew the platform screw (A). Remove the platform (B). Be careful not to spill the liquid resin on the printer and its surroundings. Install the UV cover on the printer.



- 6** | Immediately put the platform with the model in the Ultrasonic Cleaner. The model cannot be exposed to the UV light. Turn on the device. Cleaning time depends on the size of the model, but it shouldn't exceed three minutes. Longer cleaning time causes the liquid to heat up.



- 7** | Turn off the Ultrasonic Cleaner and remove the platform with the model.



- 8** | Leave the platform with the model to air dry and ensure that the model isn't exposed to the UV light until it's completely dry. Next, remove the model from the platform by hand or use a spatula. If you have problems with removing the print, use a cutting knife.

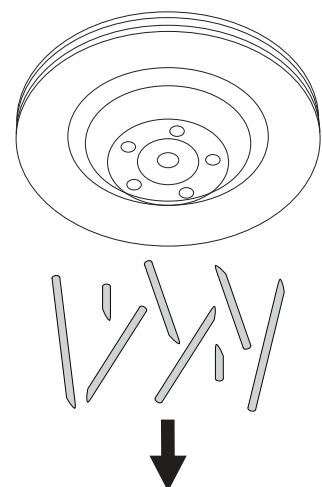
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# zortrax INKSPIRE

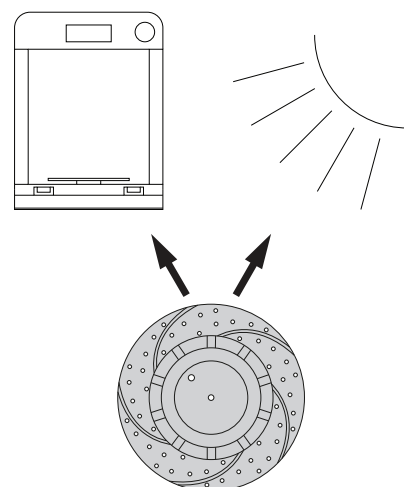
## Printing & Post-processing

- Wear protective clothing, gloves and glasses during all procedures.
- Prepare paper towels and keep them in your workplace for wiping up liquids.
- Printing and post-processing waste, including empty bottles, failed prints, supports, rafts as well as paper towels with resin residues should be put in the UV Station or in any source of UV light before disposal. Uncured resin has to be disposed of in accordance with national and local regulations concerning hazardous waste.
- Detailed information regarding usage and waste disposal of the liquid detergent utilized to clean 3D prints should be found in the SDS delivered by the producer of the liquid.

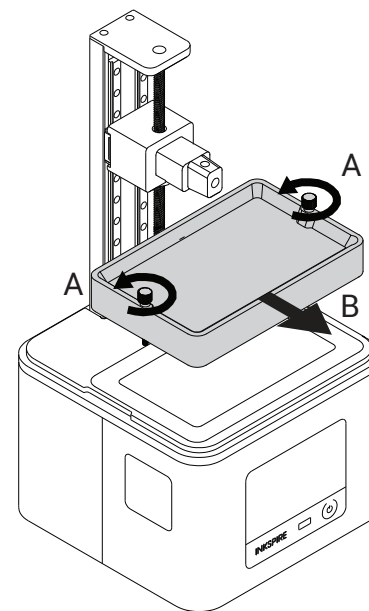




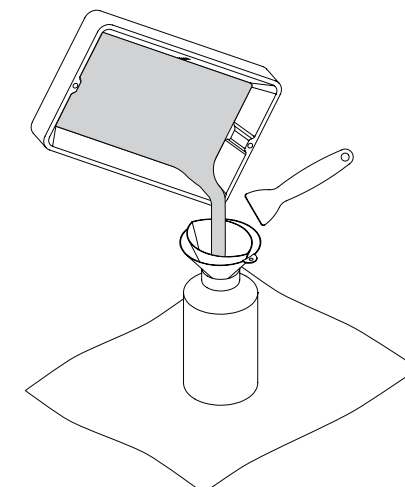
**9** | Remove the raft and support structures from your model.



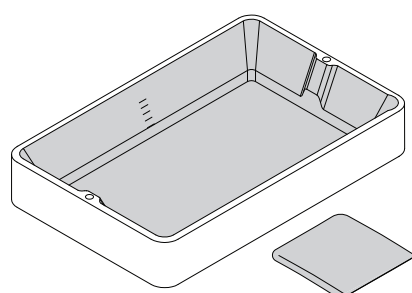
**10** | Put the model in the UV Station or in any source of UV light (e.g. direct sunlight).  
\*Depending on the type of resin you've used for printing, this step is optional.



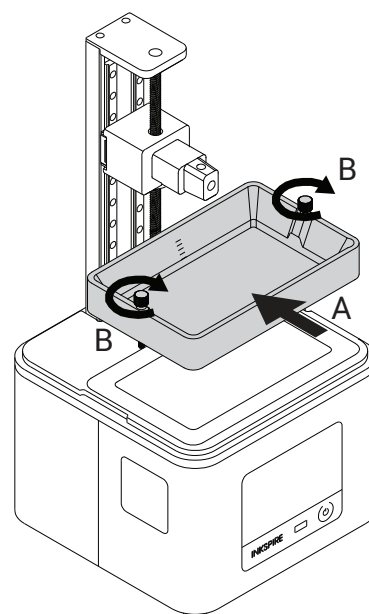
**11** | Unscrew the two screws that secure the resin tank and remove them (A). Next, remove the resin tank. Be careful not to spill the resin (B).



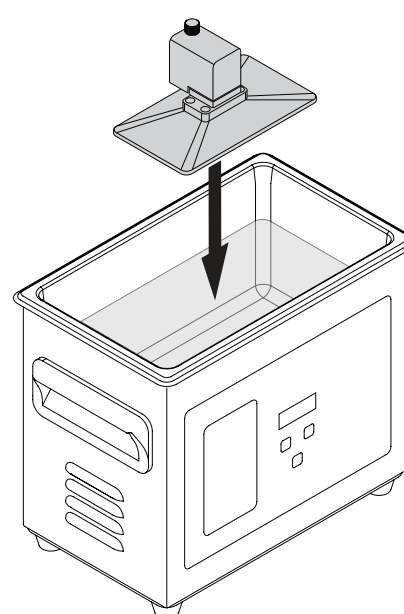
**12** | Insert the resin filter into the silicone funnel and put them together in the bottle with resin. Pour the resin left in the tank through the filter and funnel. If it's necessary, use a plastic spatula.



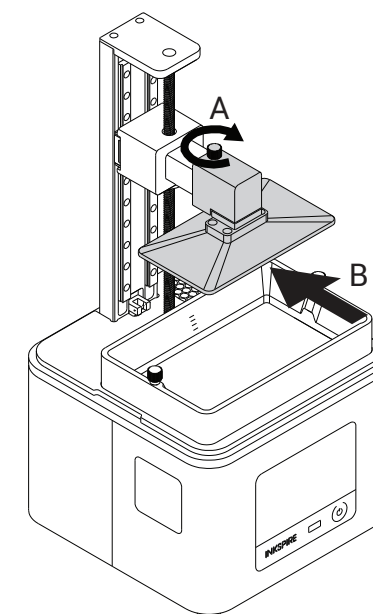
**13** | Clean the resin tank with a paper towel. You can also use isopropyl alcohol for that purpose. If you change the color or type of resin, clean the tank in the Ultrasonic Cleaner.



**14** | Clean the LCD screen and the outside of the FEP film with a soft cloth. Install the resin tank back in its place (A) and secure it with the two screws (B).



**15** | Clean the platform surface with a spatula to remove the residues of cured resin. Next, put the platform in the Ultrasonic Cleaner and turn on the device for about 30-60 seconds.



**16** | Turn off the Ultrasonic Cleaner, remove the platform and leave it to air dry. Once the platform is dry, install it back in the printer (A) and secure it with the screw (B).

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# zortrax INKSPIRE

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