

Technical Data SheetProduct Name: **Prusa Mini 2.0**
Date: 11.27.2019

Dimension	Reference	Dimensions
Length		128.00
Width		113.00

Mechanical Properties

Measurement	Parameter	Units	Value
Material	PLA		PLA 12GF
Layer Height	0.2mm		0.20
Print Temp	205°C		205
Bed Temp	60°C		60
Print Speed	50mm/s		50
Retract Speed	100mm/s		100
Retract Length	4.0mm		4.0
Retract Z-Lift	2.0mm		2.0

Thermal Properties

Measurement	Parameter	Units	Value
Material	PLA		PLA 12GF
Layer Height	0.2mm		0.20
Print Temp	205°C		205
Bed Temp	60°C		60

Professional Packaging:

Vacuum Sealed Packing With Desiccant to avoid humidity.

Good to know:

1. If you are going to leave your printer inactive for more than a couple of days, please retract the filament to protect your printer nozzle.
2. In order to extend the life of your filament, please store it in a dry, sealed bag or box. Preferably, add a packet of Silica Gel to absorb any excess moisture.
3. When storing your filament, please find the loose end through the holes on the edge of the filament reel to avoid binding, so that it feeds properly when you use it next time.